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Revision F

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**Product identifier****Product Name** VeroClear, RGD810**Other means of identification****Product Code(s)** SDS-06119 EN A**UN/ID no.** UN3082**Synonyms** None**Recommended use of the chemical and restrictions on use****Recommended Use** Printing inks**Uses advised against** This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited**Details of the supplier of the safety data sheet****Manufacturer Address**

Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number**Emergency Telephone**

- +44 1865 407333 - Global – English Language response
- +44 1235 239670 - Europe - Multi lingual response
- +1 215 207 0061 - USA – Multi-lingual response
- +65 3158 1074 - Asia Pacific - Multi lingual response
- +61 2 8014 4558 - Australia - English Language response
- +86 512 8090 3042 - China - Chinese response

E-mail address info@Stratasys.com**2. HAZARDS IDENTIFICATION****Classification**

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Oral	Category 4
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1B
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2

Label elements**Danger****Hazard statements**

Harmful if swallowed
 Causes serious eye damage
 May cause an allergic skin reaction
 Suspected of damaging fertility or the unborn child
 May cause respiratory irritation
 May cause damage to organs through prolonged or repeated exposure



The product contains no substances which at their given concentration, are considered to be hazardous to health.

Appearance Ink cartridge

Physical state liquid

Odor Characteristic

Precautionary Statements - Prevention

Obtain special instructions before use
 Do not handle until all safety precautions have been read and understood
 Wear protective gloves/protective clothing/eye protection/face protection
 Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Contaminated work clothing must not be allowed out of the workplace
 Do not breathe dust/fume/gas/mist/vapors/spray
 Use only outdoors or in a well-ventilated area

Precautionary Statements - Response

IF exposed or concerned: Get medical advice/attention
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor
 IF ON SKIN: Wash with plenty of water and soap
 If skin irritation or rash occurs: Get medical advice/attention
 Wash contaminated clothing before reuse
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth

Precautionary Statements - Storage

Store locked up
 Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful in contact with skin. Very toxic to aquatic life with long lasting effects. Very toxic to aquatic life.

Unknown acute toxicity

0 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Chemical name	CAS No.	Weight-%	Proprietary
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	5888-33-5	10 - 30	*
4-(1-Oxo-2-propenyl)-morpholine	5117-12-4	10 - 30	*
Proprietary	Proprietary	10 - 30	*
Proprietary	Proprietary	3 - 10	*
Proprietary	Proprietary	3 - 10	*
Proprietary	Proprietary	1 - 3	*
Proprietary	Proprietary	1 - 3	*
2-Propenoic acid	79-10-7	0.1-0.3	*
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	0.1-0.3	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to physicians May cause sensitization in susceptible persons. Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media	Use extinguishing agent suitable for type of surrounding fire. Class B fires: Use carbon dioxide (CO ₂), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.
Unsuitable extinguishing media	CAUTION: Use of water spray when fighting fire may be inefficient.
Specific hazards arising from the chemical	No information available.

Explosion data**Sensitivity to Mechanical Impact** None.**Sensitivity to Static Discharge** None.**Special protective equipment for fire-fighters**

Cool containers with flooding quantities of water until well after fire is out. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Move containers from fire area if you can do it without risk. Use personal protection equipment. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures**Personal precautions**

Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other Information

Refer to protective measures listed in Sections 7 and 8.

Environmental precautions**Environmental precautions**

See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up**Methods for containment**

Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Methods for cleaning up

Pick up and transfer to properly labeled containers.

Prevention of secondary hazards

Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling**Advice on safe handling**

Handle in accordance with good industrial hygiene and safety practice.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters**Exposure Limits**

The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
2-Propenoic acid 79-10-7	TWA: 2 ppm S*	(vacated) TWA: 10 ppm (vacated) TWA: 30 mg/m ³ (vacated) S*	TWA: 2 ppm TWA: 6 mg/m ³

Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Hand Protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state liquid
Appearance Ink cartridge
Odor Characteristic
Color clear
Odor threshold No information available

Property	Values	Remarks • Method
pH	N/A	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>= 100 - < 250 °C / >= 212 - < 482 °F	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit:	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	Insoluble in water	
Solubility in other solvents	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	No information available
Liquid Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY

Reactivity	Heating may cause a fire.
Chemical stability	Decomposes on exposure to light. Unstable if heated.
Possibility of hazardous reactions	Uncured ink will polymerize on exposure to light.
Conditions to avoid	None known based on information supplied.
Incompatible materials	None known based on information supplied.
Hazardous decomposition products	Thermal Decomposition Products. Combustion: oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Harmful if swallowed. (based on components).

Information on toxicological effects

Symptoms	Redness. Burning. May cause blindness. Itching. Rashes. Hives.
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Numerical measures of toxicity

Acute toxicity

The following values are calculated based on chapter 3.1 of the GHS document .

ATEmix (oral)	1,719.00 mg/kg
ATEmix (dermal)	4,290.00 mg/kg
ATEmix (inhalation-dust/mist)	54.30 mg/l

Unknown acute toxicity	0 % of the mixture consists of ingredient(s) of unknown toxicity
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Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate 5888-33-5	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
4-(1-Oxo-2-propenyl)-morpholin e 5117-12-4	= 588 mg/kg (rat)	> 2000 mg/kg (rat)	= 5.28 mg/l (rat)
Proprietary	(Rat) LD50 = 1,590 - 3,910 mg/kg	(Rabbit) LD50 = > 2,000 mg/kg	(Rat) 1 h LC0 = 6.7 mg/l

Proprietary	= 2.000 mg/kg (Rat) (Method: OECD Test Guideline 423)	= 2.000 mg/kg (Rat)(Method: OECD Test Guideline 402)	-
Proprietary	>2000 mg/kg (Rat)	>2000 mg/kg	-
Proprietary	rat (oral): > 2,500 mg/kg (OECD Guideline 423)	> 5,000 mg/kg (OECD Guideline 402)	> 1 mg/l 4 h (OECD Guideline 403)
Proprietary	> 5,000 mg/kg (Rat) (OECD Guideline 401)	> 2,000 mg/kg (Rat) (OECD Guideline 402)	-
2-Propenoic acid 79-10-7	= 193 mg/kg (Rat) = 33500 µg/kg (Rat)	= 295 mg/kg (Rabbit) = 280 µL/kg (Rabbit)	= 3.6 mg/L (Rat) 4 h = 11.1 mg/L (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation No information available.

Serious eye damage/eye irritation No information available.

Respiratory or skin sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity No information available.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
2-Propenoic acid 79-10-7	-	Group 3	-	-

IARC (International Agency for Research on Cancer)

Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity No information available.

STOT - single exposure No information available.

STOT - repeated exposure No information available.

Aspiration hazard No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate 5888-33-5	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
4-(1-Oxo-2-propenyl)-morpholine 5117-12-4	120 mg/l (algae)	-	-	120 mg/kg (daphnia)
Proprietary	Pseudokirchneriella subcapitata (green algae) 96 h EC50 = 0.17 mg/l	Oncorhynchus mykiss (rainbow trout) 96 h LC50 = 27 mg/l	-	Daphnia magna (Water flea) 48 h EC50 = 95 mg/l
Proprietary	(Pseudokirchneriella subcapitata) : 1,6 mg/l (Method: OECD Test Guideline 201)	(Fish) : 4,95 mg/l	-	(Daphnia magna Straus) : 2,36 mg/l (Method: OECD Test Guideline 202)
Proprietary	14.4 mg/l (growth rate), Desmodesmus subspicatus (OECD Guideline 201, static)	24 mg/l, Brachydanio rerio (Directive 92/69/EEC, C.1, static)	-	53.9 mg/l, Daphnia magna (OECD Guideline 202, part 1, semistatic)

Proprietary	> 2.01 mg/l (growth rate), Pseudokirchneriella subcapitata (OECD Guideline 201, static)	6.53 mg/l, Oryzias latipes (JIS K 0102-71, semistatic)	-	3.53 mg/l, Daphnia magna (OECD Guideline 202, part 1, static)
2-Propenoic acid 79-10-7	0.04: 72 h Desmodesmus subspicatus mg/L EC50 0.17: 96 h Pseudokirchneriella subcapitata mg/L EC50	222: 96 h Brachydanio rerio mg/L LC50 semi-static	-	95: 48 h Daphnia magna mg/L EC50 270: 24 h Daphnia magna mg/L LC50 Static

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Component Information

Chemical name	Partition coefficient
2-Propenoic acid 79-10-7	0.46

Other adverse effects No information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

US EPA Waste Number U008

Chemical name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
2-Propenoic acid 79-10-7	-	-	-	U008

14. TRANSPORT INFORMATION

Additional information The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg

DOT

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Special Provisions 8, 146, 173, 335, IB3, T4, TP1, TP29
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(2-Propenoic acid), 9, III, Marine pollutant
Emergency Response Guide Number 171

TDG

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.

Hazard Class 9
Packing group III
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III

MEX

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Special Provisions 274, 331, 335
Packing group III
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III

ICAO (air)

UN/ID no. UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Special Provisions A97, A158, A197
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III

IATA

UN Number UN3082
Transport hazard class(es) 9
Packing group III
ERG Code 9L
Special Provisions A197
Description UN3082, Environmentally hazardous substance, liquid, n.o.s. (2-Propenoic acid), 9, III

IMDG

UN Number UN3082
Transport hazard class(es) 9
Packing group III
EmS-No. F-A, S-F
Special Provisions 274, 335, 969
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid, STABILIZER), 9, III, Marine pollutant

RID

UN Number UN3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es) 9
Packing group III
Classification code M6
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III (STABILIZER, PROPRIETARY STABILIZER)
Labels 9

ADR

UN Number UN3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es) 9
Packing group III
Classification code M6
Tunnel restriction code (E)
Special Provisions 274, 335, 601, 375
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III (STABILIZER, PROPRIETARY STABILIZER)
Labels 9

ADN

UN/ID no	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es)	9
Packing group	III
Classification code	M6
Special Provisions	274, 335, 375, 601
Description	UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2-Propenoic acid), 9, III (STABILIZER, PROPRIETARY STABILIZER)
Hazard label(s)	9
Limited quantity (LQ)	5 L



15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	No information available
ENCS	Complies
IECSC	Complies
KECL	No information available
PICCS	No information available
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive

Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
2-Propenoic acid 79-10-7	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
2-Propenoic acid 79-10-7	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<u>NFPA</u>	Health hazards 3	Flammability 1	Instability 0	Physical and chemical properties -
<u>HMIS</u>	Health hazards 3 *	Flammability 1	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Revision Date 08-Nov-2017

Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet. This Safety Data Sheet remains our exclusive property and should not be reproduced, modified or distributed without our prior written consent.

End of Safety Data Sheet